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For purchasing information visit:

<u>Crown Trade Fastflow Quick Dry Primer Undercoat</u>

## **TECHNICAL DATA SHEET**



## **FASTFLOW QUICK DRY PRIMER UNDERCOAT**

A water based primer undercoat providing all the benefits from a low odour "Breatheasy" formulation with excellent coverage and quick drying properties, for use with **Crown Trade Fastflow Quick Dry Gloss, Satin and Eggshell**. This product has been awarded EPD certification to European standard EN1580

AVAILABILITY		
Colour Range	Refer to current Crown Trade Literature	
Packaging	1L, 2.5L and 5L	
PROPERTIES		
Suitable Surfaces	Interior and exterior suitably prepared wood and metal surfaces	
Drying Time @20*C/65%RH	Under normal drying conditions touch dry in 1-2 hours and recoat after 4 hours. Ensure	
	previous coat is fully dry before application. At low temperatures or high humidity drying	
	times may be extended	
Finish	Matt	
Composition	Pigment: Titanium dioxide, Mineral extenders and coloured pigments	
	Binder: Alkyd Emulsion	
	Solvent: Water	
Spreading Rate	Up to 15m² per litre on smooth surfaces but may reduce depending on surface texture	
	and porosity	
Wet Film Thickness	67 micrometres at 15m² per litre	
Dry Film Thickness	22 micrometres at 15m² per litre.	
Volume Solids	34% White. Other colours will vary.	
Flash Point	Not applicable	
VOC Content	EU limit value for this product (cat.A/d): 130 g/l (2010). This product contains max. 2g/l	
	VOC.	
Limitations	Do not apply when air or substrate temperatures are likely to fall below 8°C or when the	
	relative humidity is above 80% during application or the drying period.	
PREPARATION	, , , , , , , , , , , , , , , , , , , ,	
New Wood Surfaces	All surfaces must be suitably dry, and free from anything that will interfere with the adhesion of	
	the materials to be applied. Remove all dust. Timber with oils/extractives must be swabbed with	
	clean methylated spirits, frequently changing the face of the cloths. Treat any knots with two	
	coats of fresh knotting. Fill any fixing holes, open joints and shallow surface defects with	
	Sandtex Ready Mixed Filler. Rub down with a suitable grade of abrasive paper. Remove all	
	dust. At the end of preparation prime the surface with one coat of <b>Crown Trade Fastflow Quick Dry Primer Undercoat</b> .	
New Metals	All surfaces must be suitably dry, and free from anything that will interfere with the adhesion of	
	the materials to be applied. Lightly abrade to a bright (not polished) surface – excluding	
	galvanised surfaces. Prime the surface with one coat of Crown Trade Protective Coatings	
	<b>High Build Rust Inhibiting Primer Undercoat</b> or <b>Crown Trade Universal Metal Primer</b> , then bring forward with one coat of <b>Crown Trade Fastflow Quick Dry Primer Undercoat</b> .	
Galvanised Metal	Bright galvanised surfaces should be pre-treated with a T Wash. Overall blackening of the	
	surface will confirm satisfactory surface degreasing. When dry prime with one coat of <b>Crown</b>	
	Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat or Crown Trade	
	Universal Metal Primer.	
Non Ferrous Metals	Prime bare metal with one coat of Crown Trade Protective Coatings High Build Rust	
Ferrous Metals	Inhibiting Primer Undercoat or Crown Trade Universal Metal Primer.  Remove all millscale and rust back to clean bright metal. Remove all residues. Prime within the	
	working day with one coat of Crown Trade Protective Coatings High Build Rust Inhibiting	
	Primer Undercoat or Crown Trade Universal Metal Primer.	
Previously Decorated Wood	All surfaces must be sound, clean, suitably dry and free from anything that will interfere with the	
Surfaces	adhesion of the materials to be applied e.g. dirt, grease etc. Remove all loose, failing or	
	suspect paint. Remove grey and denatured surfaces by rubbing down with abrasive paper.  Feather edges of sound paint. Remove all dust. Organic growth must be treated with <b>Sandtex</b>	
	<b>Trade Fungicidal Solution</b> and removed. Treat knots with two thin coats of fresh knotting. Fill	
	any fixing holes, cracks and shallow surface defects with <b>Sandtex Ready Mixed Filler</b> or 2	
	pack wood filler. Wash remaining sound paint with hot water and liquid detergent solution to	
	remove any contaminants, frequently changing the water. Wet abrade to provide a key. Rinse	
	with clean water to remove all residues. Allow to dry. Spot prime bare areas with one coat of	
	Crown Trade Fastflow Quick Dry Primer Undercoat.	



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Previously Decorated Metal Surfaces	All surfaces must be sound, clean, suitably dry and free from anything that will interfere with the adhesion of the materials to be applied. Remove all corrosion or rust back to clean bright metal. Organic growth must be treated with Crown Trade Fungicidal Solution and removed. Spot prime areas with Crown Trade Protective Coatings High Build Rust Inhibiting Primer Undercoat or Crown Trade Universal Metal Primer.  Allow to dry. Wash remaining sound paint with hot water and liquid detergent solution to remove any contaminants, frequently changing the water. Any glossy or eggshell surfaces must be wet abraded to provide a key. Rinse with clean water to remove all residues. Allow to dry. Bring forward spot primed areas and undercoat overall with Crown Trade Fastflow Quick Dry Primer Undercoat.
COATING SYSTEM	Apply one coat as required. Newly painted doors and windows should not be closed until the paint is fully dry.
APPLICATION	Stir well before and during use. Apply using good quality tools – synthetic brush or short/medium pile roller. To assist application on porous substrates the surface may be dampened slightly. Maintain a wet edge. On timber lay off in the direction of the grain. Avoid excessive de-nibbing in-between coats. For airless spray dilution may be required. For further information follow the spray manufacturer's guidelines. Please check for colour accuracy prior to application. Crown Paints is not liable for decorating costs caused as a result of an incorrect colour being applied. Note: To obtain ultimate results <b>Crown Trade Fastflow</b> is designed to be used as a system.
CLEANING	Return surplus material to container. Wash tools & equipment with clean water or a warm soapy solution & rinse immediately after use.
STORAGE	Store upright and secure. Store in secure dry conditions inaccessible to children or animals. Containers should be kept closed during storage. Do not store below 5°C or above 40°C.
HEALTH AND SAFETY	Please refer to the Safety, Health and Environmental Information on the container. Take special precautions during the surface preparation of pre 1960's painted surfaces as they may contain harmful lead. For further information contact the Crown Trade Customer Relations Team. When preparing all surfaces avoid the inhalation of dust and/or metal particles. Wear a suitable facemask. Material Safety Data Sheets for this and all other Crown Paints products are freely available from the place of purchase or the address below. Do not empty into drains, watercourses or access routes to septic tanks.
GENERAL INFORMATION	Apply all products in accordance with BS 6150: Code of practice for painting of buildings and BS 8000: Part 12: Code of practice for decorative wallcoverings and painting.  Every care is taken to ensure that all information provided on this Technical Data Sheet is accurate. Crown Paints is unable to guarantee results as it has no control over the conditions under which its products are applied.  Before using this product please ensure you have the latest information. For help or more information contact the Crown Trade Customer Relations Team on:  Tel: 0330 0240297  Fax: 0330 0240278  e-mail: info@crowntrade.co.uk  website: www.crowntrade.co.uk  This information is correct at date of issue November 2021

